

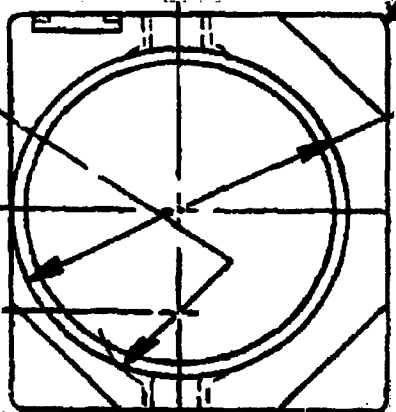
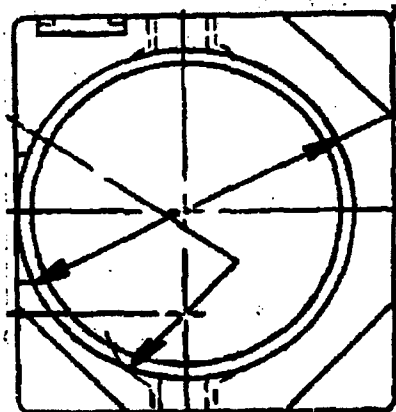




ENGINEERING CHANGE PROPOSAL (ECP) PAGE 1 of 1				1. DATE (YYMMDD) 010611		Form Approved OMB NO. 0704-0188	
Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information including suggestions for reducing this burden to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington DC 20503.						2. PROCURING ACTIVITY NO. L1S2105	
PLEASE DO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT / PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.						3. DODACC	
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Charles E. Pluviose		b. ADDRESS (Street, City, State, Zip Code) ARDEC, AMSTA-AR-CCL-A PICATINNY ARSENAL, NJ 07806		5. CLASS OF ECP I		6. JUST CODE C	
8. ECP DESIGNATION a. MODEL / TYPE M2		b. CAGE CODE 19200		c. SYSTEM DESIGNATION HEAVY MACHINE GUN		9. BASELINE AFFECTED FUNCTIONAL <input checked="" type="checkbox"/> PRODUCT <input type="checkbox"/>	
d. ECP NO. L1S2105		e. TYPE F		f. REV.		10. OTHER SYS / CONFIG. ITEMS AFFECTED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	
11. SPECIFICATION AFFECTED				12. DRAWINGS AFFECTED			
a. SYSTEM	CAGE Code	Specification / Document No.	REV.	SCN	CAGE Code	NUMBER	REV. NOR
b. DEVELOPMENT					19205	7266834	J 001
c. PRODUCT							
13. TITLE OF CHANGE Clarify Drawing							
14. CONTRACT NO. AND LINE ITEM				15. PROCURING CONTRACTING OFFICER			
				a. NAME (First < Middle, Last)			
				b. CODE		c. TELEPHONE NO.	
16. CONFIGURATION ITEM NOMENCLATURE BROWNING HEAVY MACHINE GUN, Cal .50, M2						17. IN PRODUCTION YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	
18. ALL LOWER LEVEL ITEMS AFFECTED							
a. NOMENCLATURE Body, Barrel Buffer		b. PART NO. 7266834		c. NSN 1005-00-726-6834			
19. DESCRIPTION OF CHANGE Show two lines in the aft end view showing the .615 width of the 3.004 long slot.							
20. NEED FOR CHANGE Clear up end view on the drawing.							
21. PRODUCTION EFFECTIVITY BY SERIAL NUMBER N / A				22. EFFECT ON PRODUCTION DELIVERY SCHEDULE N / A			
23. RETROFIT							
a. RECOMMEND ITEM EFFECTIVITY N / A		b. SHIP / VEHICLE CLASS AFFECTED N / A					
c. ESTIMATED KIT DELIVERY SCHEDULE N / A		d. LOCATIONS OR SHIP / VEHICLE NUMBERS AFFECTED N / A					
24. ESTIMATED COSTS / SAVINGS UNDER CONTRACT N / A		25. ESTIMATED NET TOTAL COSTS / SAVINGS N / A					
26. SUBMITTING ACTIVITY a. AUTHORIZED SIGNATURE 				b. TITLE Charles E. Pluviose, Mechanical Engineer,			
27. APPROVAL / DISAPPROVAL							
a. CLASS I APPROVAL <input checked="" type="checkbox"/> DISAPPROVAL <input type="checkbox"/> RECOMMENDED <input type="checkbox"/> RECOMMENDED <input type="checkbox"/>		b. CLASS II APPROVED <input type="checkbox"/> DISAPPROVED <input type="checkbox"/>		c. CLASS II CONCUR IN CLASSIFICATION OF CHANGE <input type="checkbox"/>		DO NOT CONCUR IN CLASSIFICATION OF CHANGE <input type="checkbox"/>	
d. GOVERNMENT ACTIVITY		e. SIGNATURE 		f. DATE SIGNED (YYMMDD) 20010905			
g. APPROVAL <input checked="" type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED		h. GOVERNMENT ACTIVITY TACOM-ARDEC, AMSTA-AR-CCL-A		j. SIGNATURE Ronald E. Elbe		c. DATE SIGNED YYMMDD	
				Chief, CCAC Prod & Field Spt Team			

DISTRIBUTION STATEMENT A : UNLIMITED

NOTICE OF REVISION (NOR)		1. DATE (YYMMDD) 010710	Form Approved OMB NO. 0704-0188
This revision described below has been authorized for the document listed.			
Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information including suggestions for reducing this burden to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington DC 20503.		2. PROCURING ACTIVITY NO. L1S2105	
PLEASE DO NOT RETURN YOUR COMPLETED TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT / PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.		3. DODACC	
4. ORIGINATOR	b. ADDRESS (Street, City, State, Zip Code)	5. CAGE CODE	6. NOR NO.
a. TYPED NAME (First, Middle Initial, Last) Newton S. Foster jr.	ARDEC, AMSTA-AR-CCL-A PICATINNY ARSENAL, NJ 07806	19200	001
		7. CAGE CODE 19200	8. DOCUMENT NO. 7266834
9. TITLE OF DOCUMENT Body, Barrel Buffer		10. REVISION LETTER J	
		13. NEW	11. ECP NO. L1S2105
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES M2 Browning Heavy Machine Gun, Caliber .50		NOR SHT 1 of 1	
1. DESCRIPTION OF CHANGE: <div style="text-align: center; font-size: 1.2em;">Change the end view shown in Zone C7:</div> <div style="display: flex; justify-content: space-around; margin-top: 10px;"> <div style="text-align: center;"> <p>From:</p>  </div> <div style="text-align: center;"> <p>To:</p>  </div> </div>			
11. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X) one X (1) Existing document supplemented by this NOR may be used in manufacturing. (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT AMSTA-AR-CCL-F		c. TYPED NAME (First, Middle Initial, Last) Ronald E. Elbe	
d. TITLE Chief, Cmbt Spt & Sm Cal Wpn Sys Div	e. SIGNATURE 	f. DATE SIGNED (YYMMDD) 20010905	
15. a. ACTIVITY ACCOMPLISHING REVISION AMSTA-AR-CCL-A	b. REVISION COMPLETED (SIGNATURE)	c. DATE SIGNED (YYMMDD)	

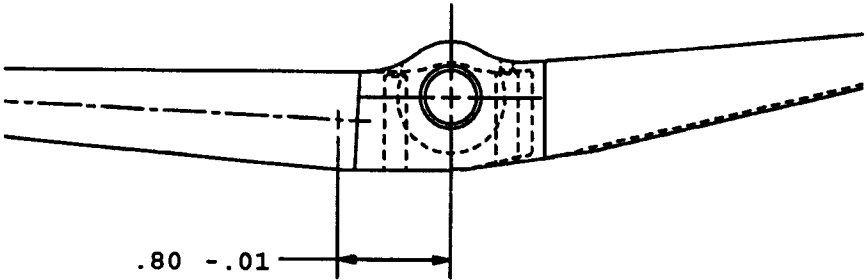
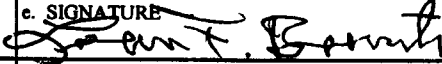
ENGINEERING CHANGE PROPOSAL (ECP), PAGE 1				1. DATE (YYMMDD) 010502		Form Approved OMB No. 0704-0188	
Public reporting burden for this collection of information is estimated to average 2 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington, DC 20503. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.						2. PROCURING ACTIVITY NO. L153029	
						3. DODAAC	
4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CLASS OF ECP			
a. TYPED NAME (First, Middle Initial, Last) GENERAL DYNAMICS ARMAMENT SYSTEMS		291 NORTH STREET SACO, ME 04072		1			
				6. JUST. CODE P		7. PRIORITY R	
8. ECP DESIGNATION				9. BASELINE AFFECTED			
a. MODEL/TYPE .50 CAL MG	b. CAGE CODE 26978	c. SYSTEM DESIGNATION BMG, CAL. 50:M2		FUNCTIONAL <input type="checkbox"/> PRODUCT <input checked="" type="checkbox"/>			
				ALLOCATED			
d. ECP NO. 0075-E-0009		e. TYPE F		f. REV		10. OTHER SYS./CONFIG. ITEMS AFFECTED	
						YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	
11. SPECIFICATIONS AFFECTED				12. DRAWINGS AFFECTED			
	CAGE Code	Specification/Document No	Rev	CAGE Code	Number	Rev	NOR
a. SYSTEM				19205	5013516		
b. DEVELOPMENT							
c. PRODUCT							
13. TITLE OF CHANGE Material clarification of Helical Compression Spring							
14. CONTRACT NO. AND LINE ITEM DAAE20-00-D-0075/0001 LINE ITEM 0001				15. PROCURING CONTRACTING OFFICER			
				a. NAME (First, Middle Initial, Last) Kristan A. Mendoza			
				b. CODE AMSTA-LC-CSCA		c. TELEPHONE NO. 309-782-0243	
16. CONFIGURATION ITEM NOMENCLATURE BMG, CAL. 50:M2 HB						17. IN PRODUCTION	
						<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO	
18. ALL LOWER LEVEL ITEMS AFFECTED							
a. NOMENCLATURE Spring, Helical Compression				b. PART NUMBER 5013516		c. NSN 1005-00-501-3516	
19. DESCRIPTION OF CHANGE This ECP proposes to increase the minimum tensile strength of the music wire required to manufacture this part to 382,000 psi.							
20. NEED FOR CHANGE The current minimum tensile (approx 328,500 PSI) requirement for this material results in an overly stressed spring							
21. PRODUCTION EFFECTIVITY BY SERIAL NUMBER N/A				22. EFFECT ON PRODUCTION DELIVERY SCHEDULE N/A			
23. RETROFIT							
a. RECOMMENDED ITEM EFFECTIVITY None				b. SHIP/VEHICLE CLASS AFFECTED N/A			
c. ESTIMATED KIT DELIVERY SCHEDULE N/A				d. LOCATION OF SHIP/VEHICLE NUMBERS AFFECTED N/A			
24. ESTIMATED COST/SAVINGS UNDER CONTRACT N/A				25. ESTIMATED NET TOTAL COSTS/SAVINGS N/A			
26. SUBMITTING ACTIVITY				b. TITLE			
a. AUTHORIZED SIGNATURE <i>Steven Chabala</i>				Configuration Manager			
27. APPROVAL/DISAPPROVAL							
a. CLASS I		b. CLASS		c. CLASS II		DO NOT CONCUR IN CLASSIFICATION OF CHANGE	
<input checked="" type="checkbox"/> APPROVAL RECOMMENDED <input type="checkbox"/> DISAPPROVAL RECOMMENDED		<input type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED		<input type="checkbox"/> CONCUR IN CLASSIFICATION OF CHANGE		<input type="checkbox"/> DO NOT CONCUR IN CLASSIFICATION OF CHANGE	
d. GOVERNMENT ACTIVITY				e. SIGNATURE		f. DATE SIGNED (YYMMDD)	
g. APPROVAL				h. GOVERNMENT ACTIVITY		i. SIGNATURE	
<input checked="" type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED				TACOM-ARDEC, AMSTA-AR-CCL-F		Ronald E. Elbe	
				Chief, CCAC Prod & Field Spt Team		j. DATE SIGNED (YYMMDD) 20010605	

NOTICE OF REVISION (NOR)		1. DATE (YYMMDD) 010502		Form Approved OMB No. 0704-0188	
This revision described below has been authorized for the document listed.					
Public reporting burden for this collection of information is estimated to average 2 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.					
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) GENERALDYNAMICS ARMAMENTSYSTEMS		b. ADDRESS (Street, City, State, Zip Code) 291 NORTH STREET SACO, MAINE 04072		2. PROCURING ACTIVITY NO. L153029	
		5. CAGE CODE 26978		3. DODACC	
		7. CAGE CODE 19205		6. NOR NO. 5013516	
9. TITLE OF DOCUMENT Spring, Helical Compression		10. REVISION LETTER a. CURRENT K b. NEW		8. DOCUMENT NO. 5013516	
				11. ECP NO. 0075-E-0009	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES BMG, CAL .50:M2 HB					
13. DESCRIPTION OF REVISION 1. Delete from Material Box: "Wire, Music, Steel, ASTM A228" 2. Add note "6. Material: Wire, Music, Steel, ASTM A228 except the minimum tensile strength shall be 382,000 PSI."					
14. THIS SECTION FOR GOVERNMENT USE ONLY					
a. (x) ONE		<input checked="" type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document to:			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT AMSTA-AR-CCL-F		c. TYPED NAME (First, Middle Initial, Last) RONALD E. ELBE			
Ronald E. Elbe Chief, CCAC Prod & Field Spt Team		e. SIGNATURE 		f. DATE SIGNED (YYMMDD) 2001/06/05	
15.a. ACTIVITY ACCOMPLISHING REVISION AMSTA-AR-CCL-A		b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYMMDD)	

DD Form 1695, APR 92

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ENGINEERING CHANGE PROPOSAL (ECP), PAGE 1				1. DATE (YYMMDD) 010611		Form Approved OMB No. 0704-0188	
Public reporting burden for this collection of information is estimated to average 2 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington, DC 20503. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.						2. PROCURING ACTIVITY NO. 1153036	
						3. DODAAC	
4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CLASS OF ECP			
a. TYPED NAME (First, Middle Initial, Last) GENERALDYNAMICS ARMAMENT SYSTEMS		291 NORTH STREET SACO, ME 04072		1			
8. ECP DESIGNATION				6. JUST. CODE P		7. PRIORITY R	
a. MODEL/TYPE .50 CAL MG		b. CAGE CODE 26978		c. SYSTEM DESIGNATION BMG, CAL. 50:M2		9. BASELINE AFFECTED	
						FUNCTIONAL <input checked="" type="checkbox"/> PRODUCT ALLOCATED <input checked="" type="checkbox"/>	
d. ECP NO. 0075-E-0010		c. TYPE F		f. REV		10. OTHER SYS./CONFIG. ITEMS AFFECTED	
						YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	
11. SPECIFICATIONS AFFECTED				12. DRAWINGS AFFECTED			
	CAGE Code	Specification/Document No	Rev	CAGE Code	Number	Rev	NOR
a. SYSTEM				19205	5564278		
b. DEVELOPMENT							
c. PRODUCT							
13. TITLE OF CHANGE Dimensional clarification of location of 7° angle							
14. CONTRACT NO. AND LINE ITEM DAAE20-00-D-0075/0001 LINE ITEM 0001				15. PROCURING CONTRACTING OFFICER			
				a. NAME (First, Middle Initial, Last) Kristan A. Mendoza			
				b. CODE AMSTA-LC-CSCA		c. TELEPHONE NO. 309-782-0243	
16. CONFIGURATION ITEM NOMENCLATURE BMG, CAL. 50:M2 HB						17. IN PRODUCTION	
						X YES <input type="checkbox"/> NO	
18. ALL LOWER LEVEL ITEMS AFFECTED							
a. NOMENCLATURE Lever, Belt Feed			b. PART NUMBER 5564278		c. NSN 1005-00-556-4278		
19. DESCRIPTION OF CHANGE This ECP proposes to clarify the location of the 7° angle feature (Zone C7) by locating a point on the feature. See attached NOR for proposed changes.							
20. NEED FOR CHANGE The current dimensional callout is ambiguous in that it does not clearly specify if the .037 dimension (Zone C5) applies at the theoretical intersection of sharp edges or the tangent point of the radius. The proposed dimensioning defines a specific point for determining the location of the 7° angle feature.							
21. PRODUCTION EFFECTIVITY BY SERIAL NUMBER N/A				22. EFFECT ON PRODUCTION DELIVERY SCHEDULE N/A			
23. RETROFIT							
a. RECOMMENDED ITEM EFFECTIVITY None				b. SHIP/VEHICLE CLASS AFFECTED N/A			
c. ESTIMATED KIT DELIVERY SCHEDULE N/A				d. LOCATION OF SHIP/VEHICLE NUMBERS AFFECTED N/A			
24. ESTIMATED COST/SAVINGS UNDER CONTRACT N/A				25. ESTIMATED NET TOTAL COSTS/SAVINGS N/A			
26. SUBMITTING ACTIVITY				b. TITLE			
a. AUTHORIZED SIGNATURE <i>[Signature]</i>				Configuration Manager			
27. APPROVAL/DISAPPROVAL							
a. CLASS I		b. CLASS II		c. CLASS II		DO NOT CONCUR IN CLASSIFICATION OF CHANGE	
<input type="checkbox"/> APPROVAL RECOMMENDED <input type="checkbox"/> DISAPPROVAL RECOMMENDED		<input type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED		<input type="checkbox"/> CONCUR IN CLASSIFICATION OF CHANGE <input type="checkbox"/> DO NOT CONCUR IN CLASSIFICATION OF CHANGE			
d. GOVERNMENT ACTIVITY TACOM/DEC, AMSTA-AR-CCL-F				e. SIGNATURE		f. DATE SIGNED (YYMMDD)	
g. APPROVAL <i>W/Mop</i>				h. GOVERNMENT ACTIVITY		i. SIGNATURE	
<input checked="" type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED				TACOM/DEC, AMSTA-AR-CCL-F Chief, CCAC Prod & Field Spt Team		j. DATE SIGNED (YYMMDD) 20010817	

NOTICE OF REVISION (NOR)		1. DATE (YYMMDD) 010611		Form Approved OMB No. 0704-0188	
This revision described below has been authorized for the document listed.					
Public reporting burden for this collection of information is estimated to average 2 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503.					
PLEASE DO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.					
4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CAGE CODE	6. NOR NO.
a. TYPED NAME(First, Middle Initial, Last) GENERALDYNAMICS ARMAMENTSYSTEMS		291NORTHSTREET SACO,MAINE 04072		26978	5564278
				7. CAGE CODE 19205	8. DOCUMENT NO. 5564278
9. TITLE OF DOCUMENT Lever, Belt Feed			10. REVISION LETTER		11. ECP NO.
			a. CURRENT K	b. NEW	0075-E-0010
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES BMG, CAL .50:M2 HB					
13. DESCRIPTION OF REVISION					
NOR SH 1 OF 2					
1. Zone C5: Add ".80 -.01" dimension as shown					
					
2. Zone C6: Delete ".037 +.020 At Point 'X'"					
14. THIS SECTION FOR GOVERNMENT USE ONLY					
a. (x) ONE		<input checked="checked" type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document to:			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT		c. TYPED NAME (First, Middle Initial, Last)			
ANSTA-AR-CCL-F		RONALD E. ELBE			
d. TITLE		e. SIGNATURE		f. DATE SIGNED (YYMMDD)	
Ronald E. Elbe Chief, CCAC Prod & Field Spt Team				20010517	
15.a. ACTIVITY ACCOMPLISHING REVISION		b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYMMDD)	

NOTICE OF REVISION (NOR)

Continuation Sheet

NOR CONTINUATION SHEET 2 OF 2

ORIGINATOR NAME AND ADDRESS

SACO DEFENSE CORP.

291 NORTH STREET, SACO, ME. 04072

CAGE CODE

26978

DATE

NOR. NO.

PAN

DOCUMENT NUMBER

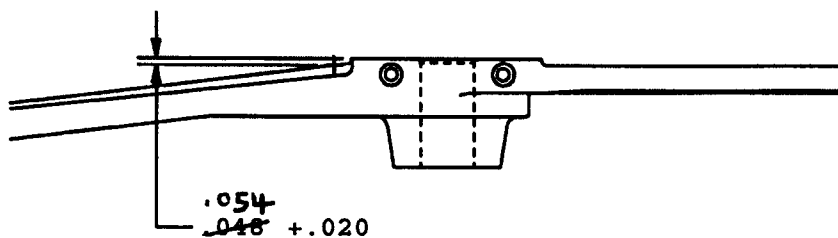
— 5564278

DESCRIPTION OF REVISION

ECP NO.

0075-E-0010

3. Zone C6: Add ".054" ~~.048~~ +.020 applies at intersection of .80 -.01 and 2°40' ±0°30' "



APPLIES AT INTERSECTION OF
.80 -.01 AND 2°40' ±0°30' "

DISTRIBUTION STATEMENT A: UNLIMITED

REQUEST FOR DEVIATION/WAIVER (RFD/RFW)				1. DATE (YYMMDD) 010801		Form Approved OMB No. 0704-0188	
Public reporting burden for this collection of information is estimated to average 2 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington, DC 20503.							
PLEASE DO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/							
4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)				5. (X one)	
a. TYPED NAME (First, Middle Initial, Last) General Dynamics Armament Systems		291 NORTH STREET SACO, ME 04072				<input type="checkbox"/> DEVIATION <input checked="" type="checkbox"/> WAIVER <input checked="" type="checkbox"/> MINOR <input type="checkbox"/> MAJOR <input type="checkbox"/> CRITICAL	
7. DESIGNATION FOR DEVIATION / WAIVER				8. BASELINE AFFECTED		9. OTHER SYSTEMS/CONFIGURATION ITEMS AFFECTED	
a. MODEL/TYPE .50 CAL M.G.	b. CAGE CODE 26978	c. SYS. DESIG. M2	d. DEV/WAIVER NO. 0075-W-0019	<input checked="" type="checkbox"/> FUNCTIONAL PRODUCT	<input type="checkbox"/> ALLOCATED	<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	
10. TITLE OF DEVIATION / WAIVER Waive M2 Barrel Supports							
11. CONTRACT NO. AND LINE ITEM DAAE20-00-D-0075/0001 CLIN 0001				12. PROCURING CONTRACTING OFFICER			
				a. NAME (First, Middle Initial, Last) Kristan Mendoza			
				b. CODE AMSTA-LC-CSCA c. TELEPHONE 309-782-0243			
13. CONFIGURATION ITEM NOMENCLATURE .50 CAL M.G. M2				14. CLASSIFICATION OF DEFECT			
				a. CD NO. b. DEFECT NO. c. DEFECT CLASSIFICATION			
				<input type="checkbox"/> MINOR <input type="checkbox"/> MAJOR <input type="checkbox"/> CRITICAL			
15. NAME OF LOWEST PART / ASSEMBLY AFFECTED Support, Barrel				16. PART NO. OR TYPE DESIGNATION 5504091			
17. EFFECTIVITY NA						18. RECURRING DEVIATION / WAIVER	
						<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	
19. EFFECT ON COST/ PRICE (\$0)				20. EFFECT ON DELIVERY SCHEDULE None			
21. EFFECT ON INTEGRATED LOGISTICS SUPPORT, INTERFACE OR SOFTWARE None							
22. DESCRIPTION OF DEVIATION / WAIVER See Continuation Sheet							
23. NEED FOR DEVIATION / WAIVER Markings are on existing GDAS-SACO owned tooling.							
24. CORRECTIVE ACTION TAKEN The markings will be removed from tooling for all future contracts.							
25. SUBMITTING ACTIVITY							
a. TYPED NAME (First, Middle Initial, Last) Sterlin C. Clockedile		b. TITLE Configuration Manager			c. SIGNATURE <i>S. Clockedile</i>		
26. APPROVAL / DISAPPROVAL		a. RECOMMEND			APPROVAL		
b. APPROVAL		c. GOVERNMENT ACTIVITY					
<input checked="" type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED							
d. TYPED NAME (First, Middle Initial, Last)		e. SIGNATURE				f. DATE SIGNED (YYMMDD)	
g. APPROVAL		h. GOVERNMENT ACTIVITY					
<input checked="" type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED		TACOM ARDEC, AMSTA-AR-CCL-F					
i. TYPED NAME (First, Middle Initial, Last) Ronald E. Elbe Chief, CCAC Prod & Field Spt Team		j. SIGNATURE <i>Ronald E. Elbe</i>				k. DATE SIGNED (YYMMDD) 2006/0905	

Block 22. Description of Deviation/Waiver (Cont'd)

This waiver requests acceptance of 952 Barrel Supports which have process control markings on the side opposite the part number and MFR code ident markings. The additional markings are not specified on the current drawing. The markings are shown below.

